



Optix® CP-41

Plaskolite, Inc. - Polymethyl Methacrylate Acrylic

Sunday, November 3, 2019

General Information

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Features	• Chemical Resistant	• Good Processability	• Low Odor
	• Electrically Insulating	• Good Weather Resistance	• Low to No Taste
	• Good Dimensional Stability	• High Clarity	• Machinable
	• Good Impact Resistance	• High Flow	• Medium Molecular Weight
Appearance	• Colors Available		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.19		ASTM D792
Melt Mass-Flow Rate (230°C/3.8 kg)	25	g/10 min	ASTM D1238
Molding Shrinkage - Flow	5.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	408000	psi	ASTM D638
Tensile Strength	7800	psi	ASTM D638
Tensile Elongation (Break)	2.4	%	ASTM D638
Flexural Modulus	401000	psi	ASTM D790
Flexural Strength	11500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	0.30	ft-lb/in	ASTM D256
Unnotched Izod Impact	4.3	ft-lb/in	ASTM D256
Gardner Impact	3.00	in-lb	ASTM D3029
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	75		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	163	°F	ASTM D648
Vicat Softening Temperature	194	°F	ASTM D1525
CLTE - Flow (-22 to 86°F)	3.7E-5	in/in/°F	ASTM D696
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.490		ASTM D542
Transmittance	92.0	%	ASTM D1003
Haze	1.00	%	ASTM D1003

Additional Information

Thermal Index, UL-746 ABC: 50°C
Burn Rate, ASTM D635: 1.9 in/min

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	150 to 165	°F
Rear Temperature	390 to 470	°F
Middle Temperature	400 to 480	°F
Front Temperature	410 to 490	°F
Nozzle Temperature	400 to 490	°F
Processing (Melt) Temp	400 to 490	°F
Mold Temperature	120 to 165	°F

Injection Notes

Heated Manifold: 400-480°F

Heated Drop (Sprue): 400-480°F

Notes

¹ Typical properties: these are not to be construed as specifications.